

HARD ANODIZE, TYPE III, CLASS 1
SODIUM DICHROMATE ONLY
MIL - A - 8625, REV F.
ALL DIMENSIONS POST ANODIZE

OK TO RACK ON
INTERNAL ϕ 2.86 SURFACE

CAUTION! SEALING SURFACE
DO NOT RACK

CAUTION! SEALING SURFACE
DO NOT RACK

SECTION C-C

OK TO RACK ON
EXTERNAL ϕ 3.00 SURFACE

PROPRIETARY AND CONFIDENTIAL

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PART OR AS A WHOLE WITHOUT THE
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IS PROHIBITED.

DIMENSIONS ARE IN INCHES
TOLERANCES: AS NOTED
FRACTIONAL $\pm$ X/XXX
ANGULAR: MACH $\pm$.5 BEND $\pm$ 1
TWO PLACE DECIMAL $\pm$.01
THREE PLACE DECIMAL $\pm$.005

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	INI	12/21/2016
PROJECT	<PROJECT>	
INDEX	<INDEX>	
QUANT	XX ea	

COMMENTS:

UNIVERSITY OF CALIFORNIA, SAN DIEGO
SCRIPPS INSTITUTION OF OCEANOGRAPHY

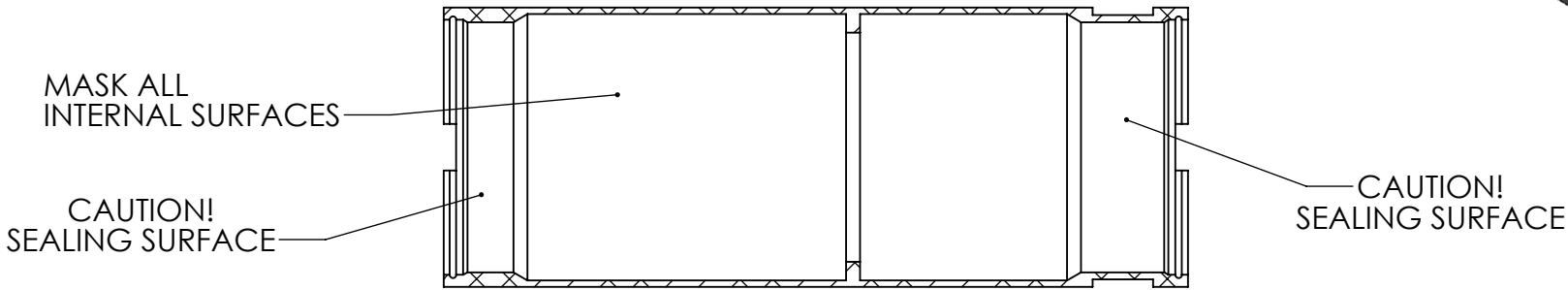
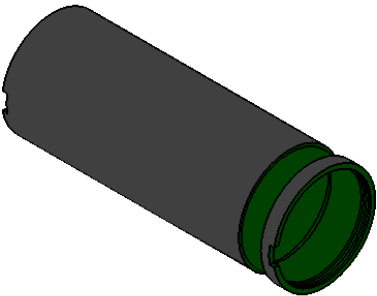
ZPC-030
Cylinder

CONTACT: KYLE GRINDLEY (858) 534-9011

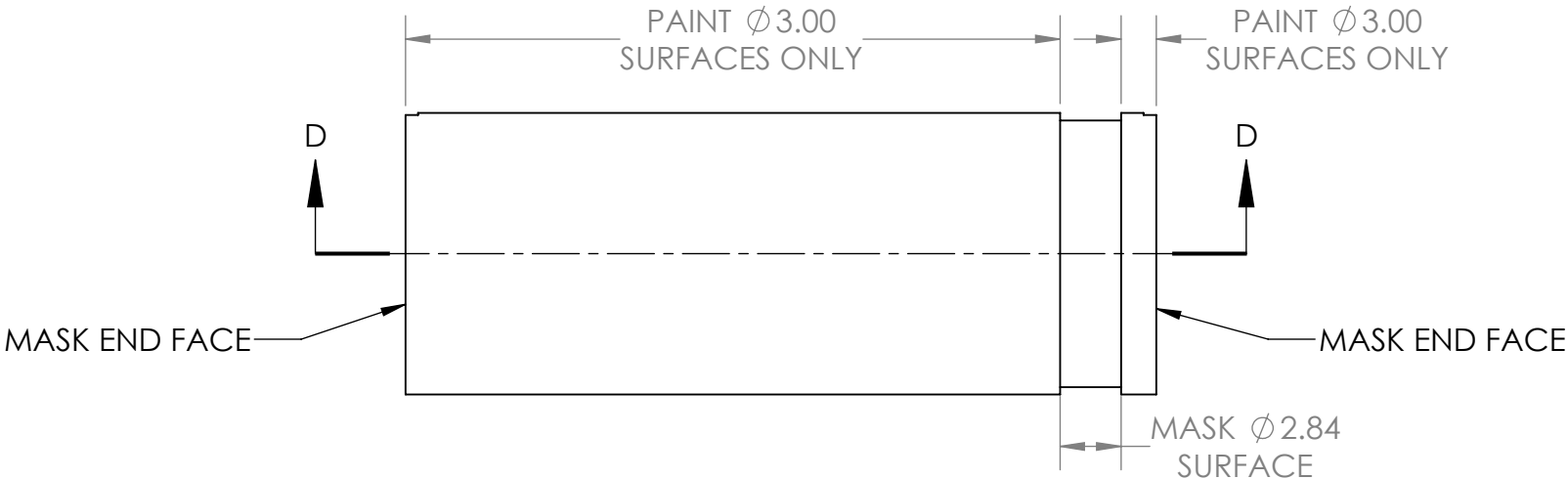
SIZE A	DWG. NO.: ZPC-030-A	REV. A
SCALE 1:2	SOURCE: ../ZPC-030_Cylinder	SHEET 2 OF 3

PAINT SPECS:
PRIMER: 2 COATS PROLINE 3000 SERIES EPOXY
TOP COAT: 2 COATS PROLINE 4800 SERIES POLYURETHANE (COLOR = MEDIUM GREY)

- PROCESSING NOTES:**
- 1. PROTECT PRE/POST PAINTED PARTS WITH BUBBLE WRAP
 - 2. SAND BETWEEN COATS



SECTION D-D



DIMENSIONS ARE IN INCHES TOLERANCES: AS NOTED FRACTIONAL ± X/XXX ANGULAR: MACH ±.5 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME	DATE	UNIVERSITY OF CALIFORNIA, SAN DIEGO SCRIPPS INSTITUTION OF OCEANOGRAPHY		
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		SCALE 1:2	SOURCE: ../ZPC-030_Cylinder		SHEET 3 OF 3	